FormCure UV Curing Station

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Tool Type: "UV Curing Station"		
Location: "Innovations \	Norship"	
Supervisor	Tool Lead	
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Description: "FormLabs Curing Station"		
Manufacturer: "FormLabs"		

About

Some FormLabs Resins used in the Form 2 3D printer can benefit from post process curing. Each resin has a specific hardening curve which can be found within the reference material which will indicate the ideal time and temperature to be set on the FormCure.

Detailed Specifications

- Max cure temp: 80 degrees C
- Light: 39W total drawn by 13 405 nm LEDs

Safety Concerns

- Allow at least half an hour for IPA to evaporate before placing part in Form Cure
- Allow time for the Form Cure to cool off before removing parts
- Do not operate form cure with lid open

Operating Procedures

- 1. Any part to be cured needs to be washed in the FormWash with IPA BEFORE being placed in the form cure. Supports can be removed before or after curing process.
- 2. Wait 30 minutes after washing to allow all remaining IPA to evaporate
- 3. Check the reference material for selected resin to determine ideal time and temperature for curing
- 4. Use the dial on the front of the FormCure to set time and temperature

5. Place part within the FormCure \rightarrow press start.

Reference Documentation

https://support.formlabs.com/s/article/Using-Form-Cure?language=en_US

https://support.formlabs.com/s/article/Form-Cure-Time-and-Temperature-Settings?language=en_US

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Training Documentation

Form 2 Training SOP

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