# **WEN vertical Drill Press**

WEN vertical Drill Press		
Tool Type: "Vertical Mill	ing Machine"	
Location: "Innovations V	Vorkshop"	
Supervisor	Tool Lead	
David Bothman	"WW Name"	
(805) 893-4125	(###) ###-####	
bothman@cnsi.ucsb.edu	"WW Email"	
Description: "Drill Press	5″	
Manufacturer: "WEN"		

#### About

This vertical drill press is one of the largest upright tools in the Innovations Workshop. It has a speed control lever on the left side of the head, and a vertical quill feed on the right. The chuck key is located on the right side of the head and should be replaced after use to avoid mixing chuck keys.

## **Detailed Specifications**

- Spindle Speed Range: 280-3,100 RPM (740-3,100 on main pulley)
- Quill extension length: 4 3/8"
- Max Drill Bit Diameter:16 mm
- Max Work piece Height: 44"

#### **Safety Concerns**

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### **Operating Procedures**

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#### **Reference Documentation**

coe\_student\_machine\_shop\_safety\_handout.pdf
coe\_drill\_press\_sop.docx

### **Training Documentation**

drill\_press\_sop.docx Drill Press SOP

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Last update: 2020/08/14 18:11

