# FormLabs Form 2 SLA 3D Printer

#### FormLabs Form 2 SLA 3D Printer

2025/08/16 02:18

Tool Type: "3D Printer"		
Location: "Innovations V	Norkshop"	
Supervisor	Tool Le	ead
David Bothman	"WW Name"	
(805) 893-4125	(###) ###-####	
bothman@cnsi.ucsb.edu	"WW Email"	
Description: "Stereolithographic 3D printer"		
Manufacturer: "Formlabs"		

### About

The Form 2 Printers (Magnificent Ram and Electric Colt) are located in Fume Hood #2 in 2448 Elings Hall.

The Form 2 printers are liquid resin stereolithographic 3D printers capable of producing high resolution accurate models out of a variety of materials. Liquid resin printers use a bath of reactive resin which is precisely cured using specific wavelengths of light.

## **Detailed Specifications**

Build Volume:

### Safety Concerns

The resin used in the Form 2 3D printers is considered hazardous. Gloves are to be warn when replacing or removing build plates, build tanks, and resin cartridges. Refer to SDS for disposal and health hazards.

#### **Operating Procedures**

- 1. Check resin cartridge and tank, make sure build material matches and is desired material.
- 2. If resin is not desired material, disconnect wiper at build tank, remove build plate by sliding towards front of fume hood. Remove cartridge, cap valve on bottom and close valve on top of cartridge. Replace build tank, wiper, and cartridge with desired material.
- 3. Launch Preform on Ultimaker computer
- 4. Import desired STL
- 5. Select "one click print" in the top left corner menu, change position, orientation, resolution and support as desired (note: that Preform will report on print ability of model, changing part rotation can affect print ability.
- 6. Select print (orange button) from top left menu
- 7. Select desired printer
- 8. Press button on Formlabs printer to start print

#### **Reference Documentation**

Form 2 design specifications https://support.formlabs.com/s/article/Design-Specs?language=en\_US

flexible\_resin\_sds\_eu.pdf

formlabs\_clear-sds.pdf

durable\_resin\_sds\_eu.pdf

#### **Training Documentation**

form\_2\_teaching\_handout.pdf

### **Safety Concerns**

See SDS for desired resin material.

### **Training Outline**

### **Key Points and Operating Checklist**

From: https://bpm-wiki.cnsi.ucsb.edu/dokuwiki/ - NSF BioPACIFIC MIP Wiki

Permanent link: https://bpm-wiki.cnsi.ucsb.edu/dokuwiki/doku.php?id=form2&rev=1594688833

Last update: 2020/07/14 01:07



NSF BioPACIFIC MIP Wiki - https://bpm-wiki.cnsi.ucsb.edu/dokuwiki/