



Material Safety Data Sheet

Copyright, 2002, Minnesota Mining and Manufacturing Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: HFE-7500 3M™NOVEC™Engineered Fluid
MANUFACTURER: 3M
DIVISION: 3M Specialty Materials

ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 07/19/2002
Supersedes Date: 07/19/2002

Document Group: 09-5959-3

Product Use:

Intended Use: FOR INDUSTRIAL USE ONLY. NOT INTENDED FOR USE AS A MEDICAL DEVICE OR DRUG.
 Specific Use: HEAT TRANSFER

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	297730-93-9	> 99

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: liquid
Odor, Color, Grade: clear colorless, very faint sweet odor
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: NONE KNOWN

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Inhalation:

If thermal decomposition occurs:

Respiratory Effects: Signs/symptoms may include cough, sneezing, shortness of breath, chest tightness, nasal discharge, and wheezing.

Ingestion:

No health effects are expected.

3.3 POTENTIAL ENVIRONMENTAL EFFECTS

This substance has chemical moieties that are resistant to biodegradation and is likely to only undergo partial biodegradation in the environment. The high potential of this substance to move from water to the atmosphere means its potential to bioconcentrate is likely to disappear rapidly from aerobic environments.

AQUATIC TOXICITY: Testing results indicate that this product has insignificant toxicity to aquatic organisms at its saturation point (Lowest LC50, EC50, or IC50 > substance water solubility). This substance is highly volatile and has a high Henry's Law constant and is thus expected to move rapidly through vaporization from solution in an aquatic compartment or from a soil surface in a terrestrial compartment to the atmosphere.

ATMOSPHERIC FATE: Zero Oxone Depletion Potential (ODP).
Atmospheric Lifetime: ~2.2 years (based on reaction with OH radicals)
Global Warming Potential (GWP): 100 (100 year ITH)

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. Get medical attention.

Skin Contact: Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

Inhalation: If signs/symptoms develop, remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. If signs/symptoms develop, get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	332 °C
Flash Point	Not Applicable
Flammable Limits - LEL	[Details: nonflammable]
Flammable Limits - UEL	[Details: nonflammable]

5.2 EXTINGUISHING MEDIA

Material will not burn.

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may be used to blanket the fire. Exposure to extreme heat can give rise to thermal decomposition. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated. No unusual effects are anticipated during fire extinguishing operations. Avoid breathing the products and substances that may result from the thermal decomposition of the product or the other substances in the fire zone. Keep containers cool with water spray when exposed to fire to avoid rupture.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid skin contact with hot material. For industrial or professional use only. Contents may be under pressure, open carefully. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of the hazardous decomposition products mentioned in the Reactivity Data section of this MSDS. Store work clothes separately from other clothing, food and tobacco products. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment. Avoid continuous exposure of the material to extreme conditions of heat, i.e., above 150 C (welding, open flame, misuse or equipment failure). Avoid exceeding a watt density of 50 watts/inch² from a heater surface. Continuous exposure to 150 C results in very slight decomposition of this product and therefore, is a very conservative use temperature threshold. Applications involving exposure of the fluid to temperatures exceeding 150 C or watt densities exceeding 50 watts/inch² have been safely implemented. Applications which may exceed these use parameters should be reviewed with 3M Technical Service.

7.2 STORAGE

Keep container tightly closed. Keep container in well-ventilated area. Store away from heat. Store away from strong bases.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide local exhaust ventilation at transfer points. Provide appropriate local exhaust when product is heated. For those situations where the fluid might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields.

8.2.2 Skin Protection

Avoid skin contact with hot material. Wear appropriate gloves, such as Nomex, when handling this material to prevent thermal burns. To avoid thermal decomposition, avoid continuous exposure of the fluid to temperatures exceeding 150 degrees C. Applications involving exposure to greater than 150 degrees C should be reviewed with 3M technical service.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Nitrile Rubber, Polyethylene/Ethylene Vinyl Alcohol.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

If thermal degradation products are expected, use fullface supplied air respirator.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

None Established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	liquid
Odor, Color, Grade:	clear colorless, very faint sweet odor
General Physical Form:	Liquid
Autoignition temperature	332 °C
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	[<i>Details: nonflammable</i>]
Flammable Limits - UEL	[<i>Details: nonflammable</i>]
Boiling point	130 °C
Density	1.61 g/ml
Vapor Density	Approximately 14.3 [<i>Ref Std: AIR=1</i>]
Vapor Pressure	6 mmHg [<i>@ 20 °C</i>]

Specific Gravity	1.61 [<i>Ref Std: WATER=1</i>]
pH	<i>Not Applicable</i>
Melting point	-100 °C
Solubility In Water	[<i>Details: <6 PPB</i>]
Evaporation rate	<i>No Data Available</i>
Volatile Organic Compounds	100 %
Percent volatile	100 %
VOC Less H2O & Exempt Solvents	100 %
Viscosity	.77 centistoke [<i>@ 25 °C</i>]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Strong bases

Additional Information: Avoid continuous exposure to temperatures exceeding 150C

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Hydrogen Fluoride	At Elevated Temperatures - extreme conditions of heat
Irritant Vapors or Gases	At Elevated Temperatures - extreme conditions of heat
Toxic Vapor, Gas, Particulate	At Elevated Temperatures - extreme conditions of heat

Hazardous Decomposition: Perfluorinated Acid Fluorides

Hydrogen Fluoride has an ACGIH Threshold Limit Value of 3 parts per million (as fluoride) as a Ceiling Limit and an OSHA PEL of 3 ppm of fluoride as an eight hour Time_Weighted Average and 6 ppm of fluoride as a Short Term Exposure Limit. The odor threshold for HF is 0.04 ppm, providing good warning properties for exposure.

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

<u>Test Organism</u>	<u>Test Type</u>	<u>Result</u>
Ricefish, <i>Oryzias latipes</i>	48 hours Lethal Concentration 50%	>50* micrograms/liter *See 3.3

CHEMICAL FATE INFORMATION

Test Type

Result

See 3.3

Protocol

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. As a disposal alternative, incinerate in an industrial or commercial facility in the presence of a combustible material. Combustion products will include HF. Facility must be capable of handling halogenated materials.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

98-0212-2928-5, 98-0212-2929-3, 98-0212-2930-1, 98-0212-2932-7

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

One or more of the components of this product have been notified to ELINCS (European List of Notified or New Chemical Substances). Certain restrictions apply. Contact the selling division for additional information.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association Hazard Codes are designed for use by firefighters, sheriffs, or other emergency response teams who are concerned with the hazards of materials under emergency conditions. These NFPA codes are intended to include the hazards of the products of decomposition or combustion in a fire situation.

HMIS Hazard Classification

Health: 0 **Flammability:** 1 **Reactivity:** 0 **Protection:** X - See PPE section.

HMIS codes are intended for use in everyday workplace settings to provide a rapid indication of the occupational hazards associated with chemicals used in the workplace.

Revision Changes: Not Applicable

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.

3M MSDSs are available at www.3M.com