

MiiCraft50 calibration

20um layers, 7 sec cure, 0.1 gap, 45 sec. base, 2 base, 2 buffer

Design height (um)	Ideal (um)	Keyence msmt. (um)	Height gauge msmt. (um)
1000	1000	708	723
500	500	208	229
400	400	139	146
300	300	93	107
200	200	75	92
150	150	48	81
100	100	44	67
75	75	40	61

