

# Carbon M2 3D Printer

Carbon M2	
 A tall, cylindrical 3D printer with a silver base and a transparent amber-colored upper chamber. The printer has a control panel on the front with a small screen and a red emergency stop button. The brand name 'Carbon' is visible on the top of the chamber and on the control panel. The printer is mounted on four small, adjustable feet.	
<b>Tool Type:</b> 3D printer	
<b>Location:</b> Elings 2436	
<b>Principal Scientist</b>	
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<b>Description:</b> “3D printer”	
<b>Manufacturer:</b> “Carbon 3D M2 printer”	

## About

The Carbon 3D printer is located in Elings Hall 2436.

The Carbon M2 printers is a liquid resin stereolithographic 3D printers capable of producing high resolution accurate models out of a variety of materials. Liquid resin printers use a bath of reactive resin which is precisely cured using specific wavelengths of light. This printer is particularly well suited for thin high aspect ratio features and models requiring great surface accuracy.

Based on the material and application, some prints will benefit from post process UV curing to strengthen and harden the finished part. See part curing documentation in UV oven reference documentation.

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## Detailed Specifications

Build Volume: 189 x 118 x 326 mm (L x W x H)

X,Y Accuracy: 75 microns

Layer Thickness: 25-100 microns

General Accuracy: up to +/- 70  $\mu\text{m}$  +1  $\mu\text{m}$  per mm dimension size

Production Repeatability: up to +/- 40  $\mu\text{m}$

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## Safety Concerns

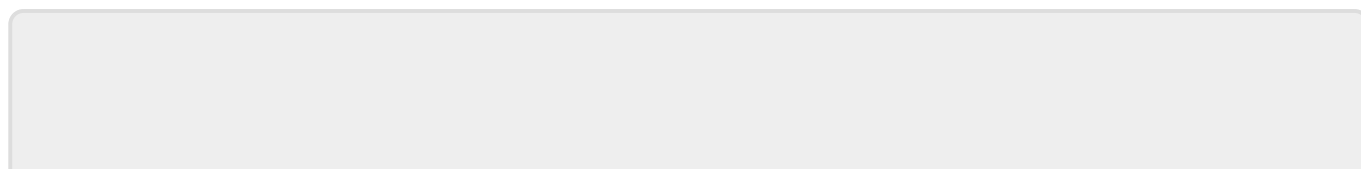
The resin used in the Carbon 3D printer is considered hazardous. Gloves are to be worn when replacing or removing build plates, build tanks, and resin cartridges. Refer to SDS for disposal and health hazards.

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## Reference Documentation

[carbonresinguide.pdf](#)

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