

# SCA 1200 HT NaOH parts bath



**Tool Type:** "3D print support Dissolve"

**Location:** "TEXT HERE"

<b>Supervisor</b>	<b>Tool Lead</b>
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**Description:** "Dissolves support filament for F270"

**Manufacturer:** "PADT"

## About

This tool is used to dissolve the support filament printed by the F270 FDM 3D printer. Using a heated solvent, parts can be loaded into the main bucket or suspended in a smaller cage during the support removal process.

## Detailed Specifications

Insert Text Here!

## Safety Concerns

This tool makes use of a heated solvent! A lab coat, face shield, and nitrile gloves must be wore by the user whenever the SCA 1200 HT is to be opened to protect for solution and vapor fumes. In case of contact with solution flush eyes, and skin with water, remove all contaminated clothing, and get medical attention immediately. See SDS below.

## Operating Procedures

Insert Text Here!

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## Reference Documentation

[sca\\_1200ht\\_user\\_manual.pdf](#)

[msds-010-waterworks-concentrate-sds-400625-b-en-aghs-p400sc-wateworks-cleaning-solution.pdf](#)

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## Training Documentation

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